



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3301

Job Sheet 174110



Part No: 646.3301

Job Qty: 10 ea

3 unit Split

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/23/18

Type: SOLD

Description:

Note: DWG 646.3300 REV NC3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER DWG NC3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/23/18	3/23/18	0.00	0.00	Start Up Stores/Pkg-2	6	APR 20 2018
110	Packaging	10 pcs	3/23/18	3/23/18	0.00	0.00	Packaging1-1	DAS 8	APR 20 2018
120	Small Fab	10 pcs	3/23/18	3/23/18	0.00	13.89	Small Fab-1	6	DAS
130	QC	10 pcs	3/23/18	3/23/18	0.00	0.00	QC5	9-89	38
140	Packaging	10 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1	CLK 018	9-89
150	QC21-SA	10 Ea	3/23/18	3/23/18	0.00	0.00	QC21	DAS	MAY 14 2018

Part Op 120 - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying
Descriptions: surfaces shown on dwg per note 7. exp. date:

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	10 Ea (1 ea)	90-Start up Operation	S049980
646.3311	RH Half - Upper Cutter Assembly	10 Ea (1 ea)	90-Start up Operation	S050829
646.3312	Center Plate	10 Ea (1 ea)	90-Start up Operation	S022498x2 S038772x8
646.3313	Upper Guide	10 Ea (1 ea)	90-Start up Operation	S037054x2 S043381x6
646.3314	Blade	10 Ea (1 ea)	90-Start up Operation	S03906x4 S041002x6
646.3315	Blade	10 Ea (1 ea)	90-Start up Operation	S031576x4 S041086x6
646.3316	Blade	10 Ea (1 ea)	90-Start up Operation	S032835x5 S041103x5
AN3-12A	Bolt	20 Ea (2 ea)	90-Start up Operation	S048386
AN3-14A	Bolt	10 Ea (1 ea)	90-Start up Operation	S019384
MS21042L08	Nut	180 Ea (18 ea)	90-Start up Operation	S036466
MS21042L3	Nut	30 Ea (3 ea)	90-Start up Operation	S03876
MS27039-08-19	Screw	180 Ea (18 ea)	90-Start up Operation	S044235
NAS1149F0332P	Washer	60 Ea (6 ea)	90-Start up Operation	S057525
NAS1149FN832P	Washer	360 Ea (36 ea)	90-Start up Operation	FMI38336-9

2169



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Container No: S063230



Part: 646.3301

Job No: 174110

Serial No/Batch: S063230

Revision:

Inspector:

Date: 04/20/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3310	10	10	0
	646.3311	10	11	0
	646.3312	10	37	0
	646.3313	10	30	0
	646.3314	10	32	0
	646.3315	10	32	0
	646.3316	10	33	0
	AN3-12A	20	103	0
	AN3-14A	10	144	0
	MS21042L08	180	2,553	0
	MS21042L3	30	2,822	0
	MS27039-08-19	180	1,795	0
	NAS1149F0332P	60	3,015	0
	NAS1149FN832P	360	3,038	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002669	S049980	646.3310	LH Half - Upper Cutter Assembly	S049947	CCK020	4
002669	S063182	646.3310	LH Half - Upper Cutter Assembly	s049980	CCK020	6
002669	S063183	646.3311	RH Half - Upper Cutter Assembly	s050839	CCK022	6
002669	S063189	646.3311	RH Half - Upper Cutter Assembly	s050839	CCK022	4
002669	S022498	646.3312	Center Plate	S022485	CCK015A	2
002669	S063184	646.3312	Center Plate	s038772	CCK015A	4
002669	S063190	646.3312	Center Plate	s038772	CCK015A	4
002669	S037054	646.3313	Upper Guide	S037047	CCK023A	4
002669	S063185	646.3313	Upper Guide	s043381	CCK023	2
002669	S063191	646.3313	Upper Guide	s043381	CCK023	4
002669	S031906	646.3314	Blade	S031904	CCK102	4
002669	S063186	646.3314	Blade	s041002	CCK102	2
002669	S063192	646.3314	Blade	s041002	CCK102	4
002669	S031576	646.3315	Blade	S031575	CCK103	4
002669	S063187	646.3315	Blade	s041086	CCK102	2
002669	S063193	646.3315	Blade	s041086	CCK102	4
002669	S032835	646.3316	Blade	S032834	CCK102	5
002669	S063188	646.3316	Blade	s042403	CCK102	1
002669	S063194	646.3316	Blade	s042403	CCK102	4
002669	S063223	AN3-12A	Bolt	s048376	ST349	20
002669	S063226	AN3-14A	Bolt	s019387	ST349	10
002669	S063227	MS21042L08	Nut	s056466	ST303	180
002669	S063228	MS21042L3	Nut	s038764	ST303	30
002669	S063229	MS27039-08-19	Screw	s044235	ST277	180
002669	S063215	NAS1149F0332P	Washer	S057525	ST262	60
002669	S063195	NAS1149FN832P	Washer	fm138336-9	GA020	360

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/20/18 10:32 AM dart.quirion.sonia